



Parts List

| Ref | Class | Part     | Description                        | Qty | Comment | Footnote |
|-----|-------|----------|------------------------------------|-----|---------|----------|
| -   | 50    | 12177A 2 | STARTER MOTOR ASSEMBLY             | 1   |         |          |
| 1   |       | 75666    | HOUSING                            | 1   |         | 6        |
| 1   |       | 13754    | HOUSING                            | 1   |         | 7,8      |
| 2   | 23    | 33369    | BUSHING                            | 1   |         |          |
| 3   |       | 814474   | THRUST COLLAR                      | 1   |         |          |
| 4   | 53    | 33290    | RETAINING RING                     | 1   |         |          |
| 5   |       | 33291    | COLLAR                             | 1   |         |          |
| 6   |       | 79205    | DRIVE                              | 1   |         |          |
| 7   |       | 79396    | BEARING PLATE                      | 1   |         |          |
| 8   | 23    | 71694    | BUSHING                            | 1   |         |          |
| 9   | 12    | 68614    | WASHER                             | 1   |         |          |
| 10  |       | N.S.S.   | SCREW (DELCO REMY #19727)          | 2   |         | 2,7      |
| 11  |       | 71693    | ARMATURE                           | 1   |         | 7        |
| 12  |       | N.S.S.   | POLE SHOE (DELCO REMY #19840)      | 4   |         | 2,7      |
| 10  |       | N.S.S.   | SCREW (DELCO REMY #19840)          | 2   |         | 2,8      |
| 11  |       | 75665    | ARMATURE                           | 1   |         | 8        |
| 12  |       | N.S.S.   | POLE SHOE (DELCO REMY #814474)     | 4   |         | 2,8      |
| 13  |       | N.S.S.   | SCREW                              | 4   |         | 2        |
| 14  | 25    | 79208    | GROMMET                            | 1   |         |          |
| 15  |       | 79212    | FIELD COIL ASSEMBLY                | 1   |         | 7,6      |
| 15  |       | 75664    | FIELD COIL ASSEMBLY                | 1   |         | 8        |
| 16  | 12    | 33258    | WASHER                             | 1   |         |          |
| 17  |       | 79211    | COMMUTATOR END FRAME               | 1   |         |          |
| 18  |       | N.S.S.   | BOLT (DELCO REMY #1941111)         | 1   |         | 2        |
| 18  |       | N.S.S.   | BOLT (DELCO REMY #1939970)         | 1   |         | 2        |
| 19  |       | N.S.S.   | HOLDER (DELCO REMY #80000)         | 2   |         | 2        |
| 20  |       | 33283    | HOLDER                             | 2   |         |          |
| 21  |       | 33270    | BRUSH                              | 4   |         |          |
| 22  |       | N.S.S.   | SCREW (DELCO REMY #19677)          | 2   |         | 2        |
| 22  |       | N.S.S.   | SCREW (DELCO REMY #44352)          | 2   |         | 2        |
| 23  |       | 33294    | SUPPORT PACKAGE                    | 2   |         |          |
| 24  | 24    | 33285    | SPRING                             | 4   |         |          |
| 25  |       | N.S.S.   | DOWEL PIN (DELCO REMY #19840)      | 1   |         | 2        |
| 26  |       | 71698    | SHIFT LEVER                        | 1   |         |          |
| 27  |       | N.S.S.   | STUD (DELCO REMY #1945804)         | 1   |         | 2        |
| 28  |       | N.S.S.   | RETAINING RING (DELCO REMY #19840) | 1   |         | 2        |
| 29  |       | 33317    | PLUNGER                            | 1   |         |          |
| 30  |       | N.S.S.   | PIN (DELCO REMY #1987049)          | 1   |         | 2        |
| 31  |       | N.S.S.   | SPRING (DELCO REMY #19782)         | 1   |         | 2        |
| 32  |       | N.S.S.   | SCREW (DELCO REMY #94132)          | 2   |         | 2        |
| 33  |       | 12027    | SOLENOID SWITCH (4 1/4 IN. DIA.)   | 1   |         |          |